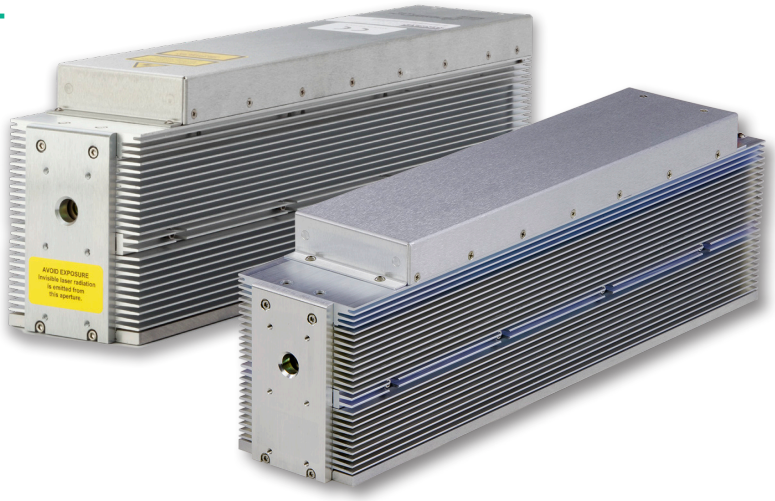
ENGINEERED BY SYNRAD

Novanta

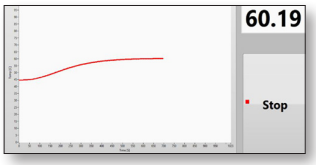
vi SERIES CO_2 LASERS- DATASHEET

Industry leading lasers with more than 30/40 Watts of average power for marking, engraving, and ablating applications



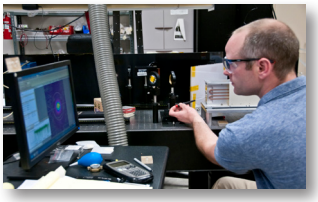
Next gen high performance CO_2 laser engineered for seemless integration into high-speed industrial equipment

- Excellent thermal management delivers stable, high-power output and crisp beam quality for precise processing
- Fast rise/fall times enable high speed engraving, marking, and coding applications for high-volume manufacturers and processors
- Real-time condition monitoring (vi40) with an industry first temperature broadcast feature to avoid unexpected downtime and costly system repairs
- Multiple cooling options (vi30+) for greater integration flexibility
- Large dynamic range for marking and coding a wide variety of materials with stable power output, even at low duty cycles
- Multiple wavelength options (vi30+) to accommodate a wide range of material processing
- Uniform results from machine start through laser warm-up with excellent power stability
- Compact and lightweight, easily fits into tight spaces and onto weight sensitive systems



vi40 TEMP BROADCAST

Customer-inspired feature that provides real-time temperature measurements of the laser's interior. Direct temperature data is transmitted on user output line intervals of 250 ms for real-time feedback on operating conditions. Temperature data can be integrated into machine control systems to trigger system cooling and/or provide advanced warning of potential fault conditions. During the initial system design phase, direct laser temperature data is useful to ensure proper cooling and ventilation.



NEW vi30+ 2-YEAR WARRANTY

Novanta provides an extended 2-year standard warranty period for vi30+ CO_2 lasers through a network of Novanta Service Centers Novanta warranty service on Synrad Lasers is performed by Laser Service Specialists using Novanta approved parts.

RECOMMENDED APPLICATIONS

Small footprint, light weight, and high resolution imagery engineered to fit a wide variety of automated manufacturing systems.

Powerful, accurate laser output that can be used on a wide variety of materials.

Stable operation over a wide range of settings enables precise control of material removal, allowing consistent ablation depth or detailed 3D engraving.

vi SERIES CO_2 LASERS - SPECIFICATIONS

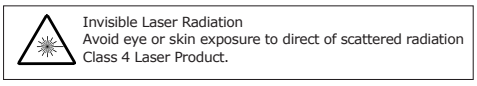
Output Specifications	vi40	vi30+		
Wavelength	10.6 µm	9.3 µm	10.2 µm	10.6 µm
Output Power[1]	>40 W	>20 W	>25 W	>30 W
Power Stability (typical, after 3 min.)	± 3%	± 5%	± 3%	
Power Stability (cold start)[2]	± 5%			
Beam Quality ($M^{2)}$	<1.2	≤1.2		
Beam Diameter[3]	2.5 mm ± 0.5 mm	2.5 mm ± 0.5 mm		
Divergence (full angle)	<7.0 mrad	<7.0 mrad		
Ellipticity	< 1.2	<1.2		
Polarization	Linear (Horizontal)	Linear (Horizontal)		
Rise Time	<100 µs	<100 µs		
Operating Frequency	0- 100 kHz	0 - 100 kHz		
Power Supply				
DC Input Voltage	48 VDC	48 VDC		
Maximum Current	15 A	10 A		
Cooling				
Maximum Heat Load	680 W	480 W		
Coolant Temperature	45° C (air)	60° C		
Minimum Flow Rate	190 CFM, 2 required (air)	140 CFM, 2 required (air)		
Environmental				
Operating Ambient Temperatures	15 -45° C	15 - 40° C		
Maximum Humidity	95%, non-condensing	95%, non-condensing		
Physical[8]				
OEM Air Cooled Dimensions (LxWxH) mm (inches)	16.8 x 3.5 x 5.5 (427 x 89 x 139)	427 x 89 x 139 (16.8 x 3.5 x 5.5)		
Weight kg (lbs)	6.7 (14.8)	6.5 (14.3)		

1 - Power level guaranteed for 1 year from date of shipment, regardless of operation hours, within recommended coolant flow rate and temperature range.

2 - Measured from cold start as $\pm(P_{max}-P_{min})/(P_{max}+P_{min})$

3 - Measured $1/e^2$ *diameter at laser output.*

Please see the manual for the full list of specifications and associated measurement conditions.



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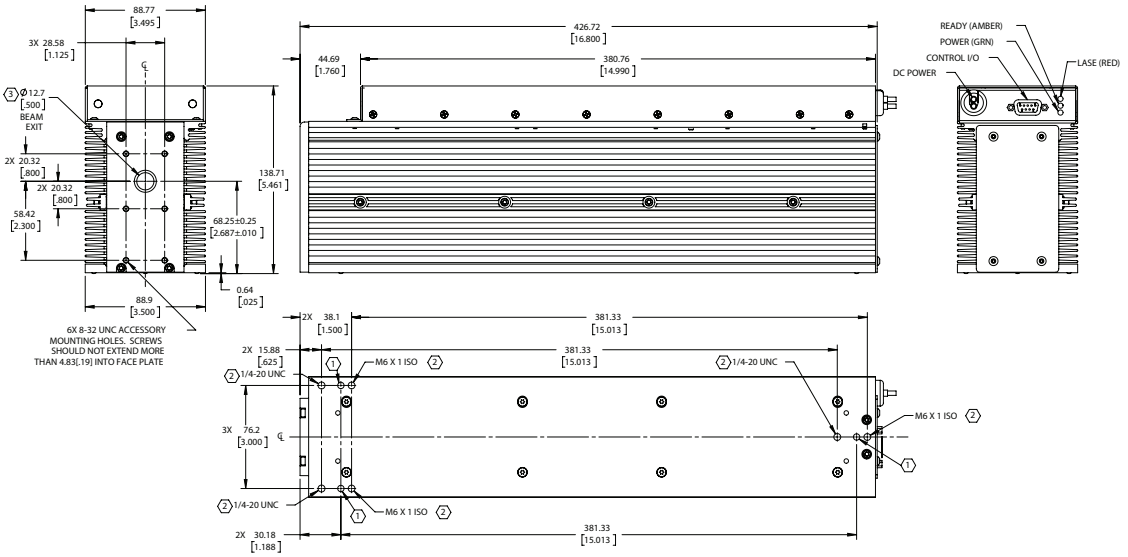
vi SERIES CO_2 LASERS - Outline and Mounting Illustrations

dimensions are in mm (inches)

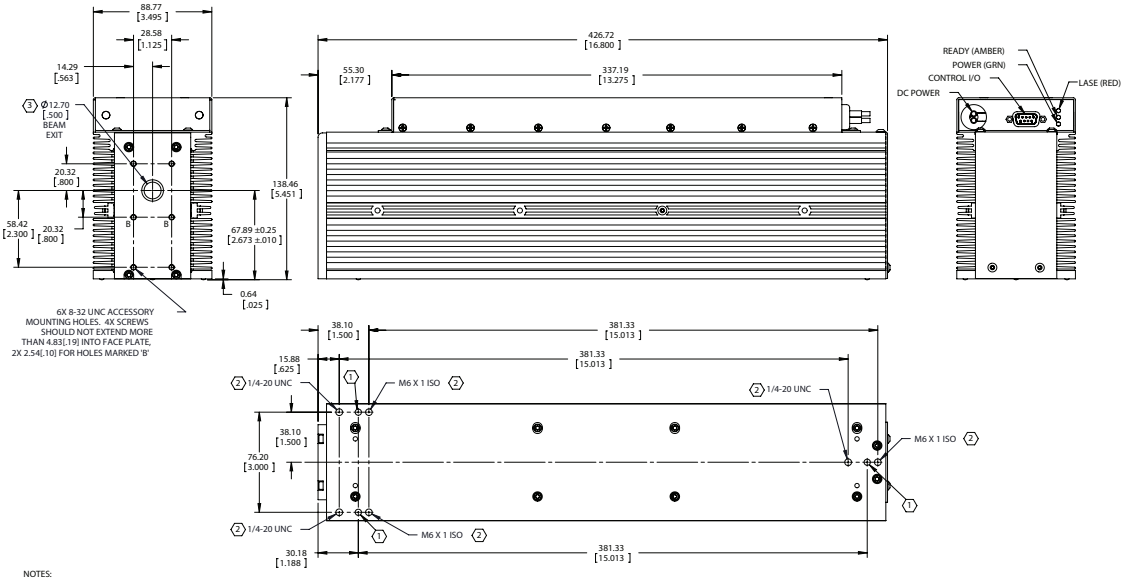
Synrad vi40



NOTES:

1. HARDENED BALL MOUNTING POINT, 3X (Ø.1875 BALL BEARING).
2. THIS MOUNTING HOLE PATTERN USED FOR BOTTOM ACCESS FASTENING.
3. BEAM PATH MAY NOT BE CENTERED OR PERPENDICULAR TO FACE PLATE APERTURE.

Synrad vi30+



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